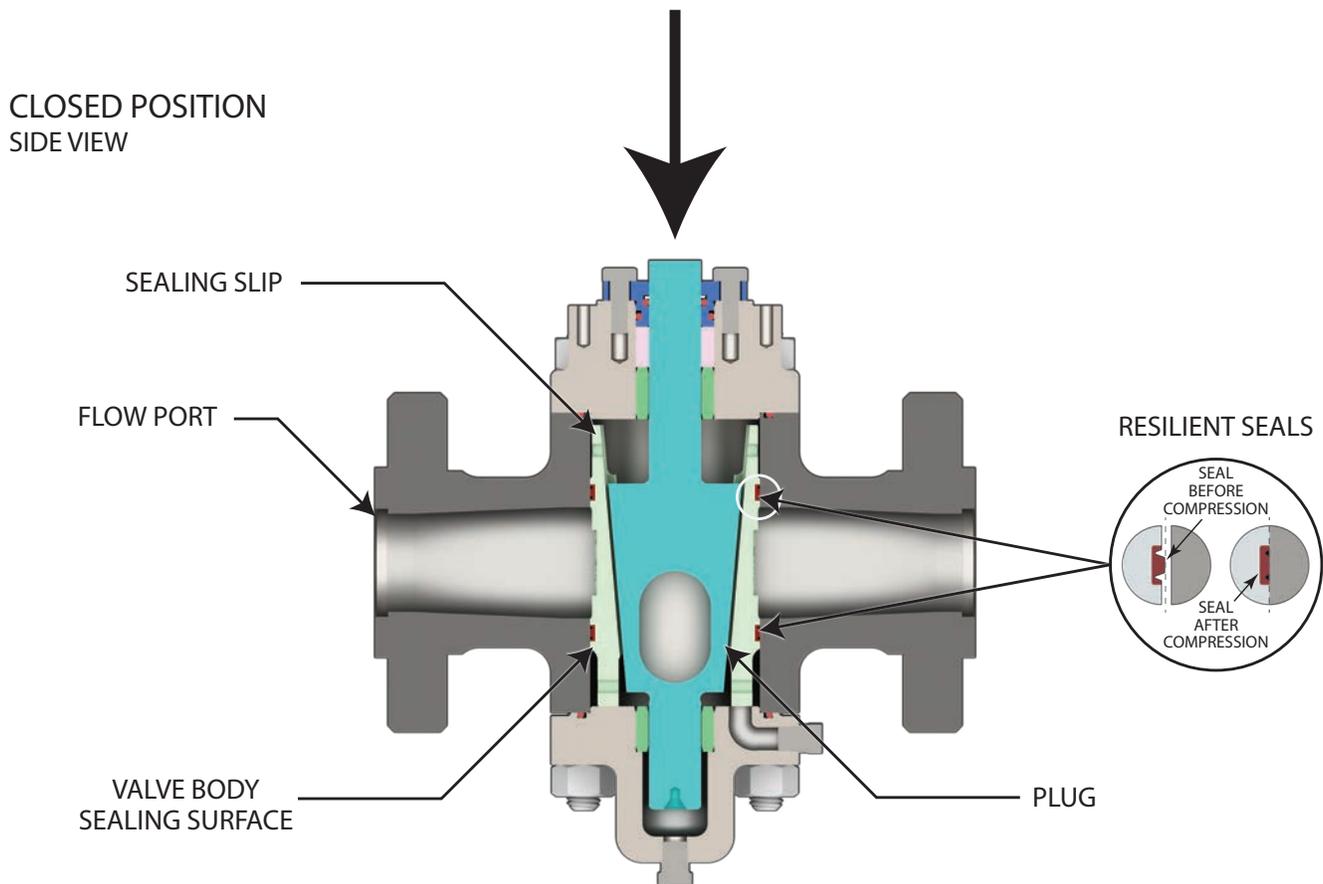


RESILIENT SEAL

Mechanical Perpendicular Seat Action

Mechanical operation of the DAN-EX Valve plug forces the seating slips into a perpendicular wedging action driving the seals against the valve body sealing surfaces. Upon opening, the plug dovetail connections retract the slips from the sealing surface in a perpendicular direction with no abrasive action on the seals.



Fire-Safe Protection with Metal-to-Metal Seating

The resilient seals are compressed to provide a metal-to-metal seal between the slip and body providing a seal sufficient to prevent the line media from adding to a fire.

Replaceable Seals

The valve slips can be removed for seal inspection and changed in the line from either top or bottom, following line depressurization and drainage. Western Valve offers a slip exchange program. Contact us for details.

SECTIONAL VIEW & FEATURES

1. Handwheel:

Includes spinner handle for fast and easy valve operation.

2. Cam Shaft:

One Piece camshaft – precision machined from 4140 and heat treated for superior strength and wear resistance – featuring dual “S” cam slots for smooth trouble free operation.

3. Manual Body Bleed Valve:

Used to verify seal integrity when the valve is closed.

4. Differential Thermal Relief (DTR):

Automatically relieves pressure from the body cavity caused by solar or ambient temperature changes.

5. Valve Body:

ASTM A-216 WCC carbon steel body with chrome plated seating areas. Larger sizes include cast support ribs for increased strength.

6. Bonnet and Lower Plate:

Sizes 3” through 24” slips can be removed through top or bottom of valve.

7. Solid Carbon Steel Plug with Integral Upper and Lower Trunnions:

Solid one-piece plug features large diameter trunnions integral to the plug for superior strength. These large trunnions are fully extended and supported by bonnet and lower plate bushings to eliminate flex under full line pressure

8. Bushing:

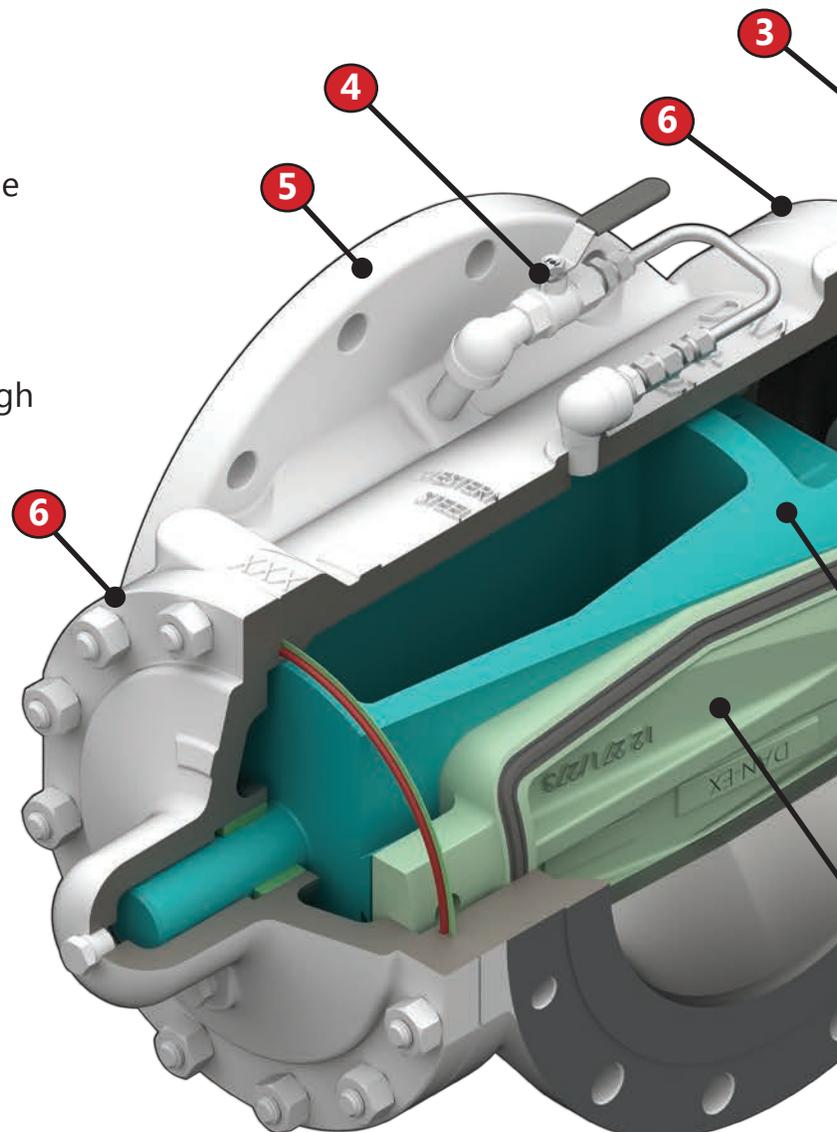
Precision Ni-resist bushings are installed in both bonnet and lower plate. These bushings provide two essential functions: hold and support plug trunnion “on center” and extend the life of the valve by reducing wear.

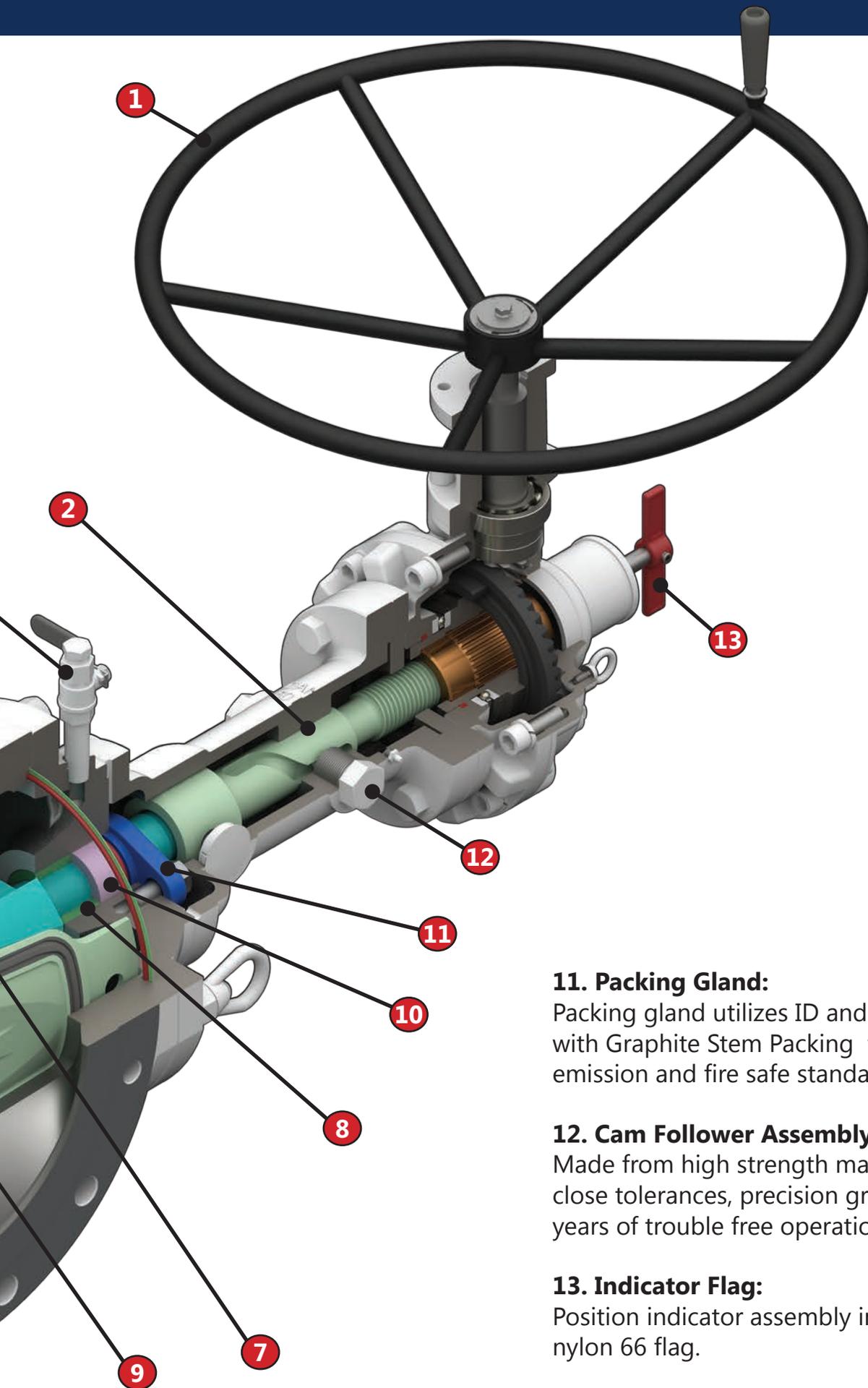
9. Seating Slips:

Western Valve’s in house bonding facility incorporates proven technology and procedures to ensure quality bonds for slip bonding. This key process is critical to insuring quality bonds in the key component known as the “heart of the valve”. The technology and procedures used result in years of reliable slip performance. See Trim Selection on page 10 .

10. Packing:

Graphite High Cycle Stem Packing





11. Packing Gland:

Packing gland utilizes ID and OD o-ring seals along with Graphite Stem Packing to exceed fugitive emission and fire safe standards.

12. Cam Follower Assembly:

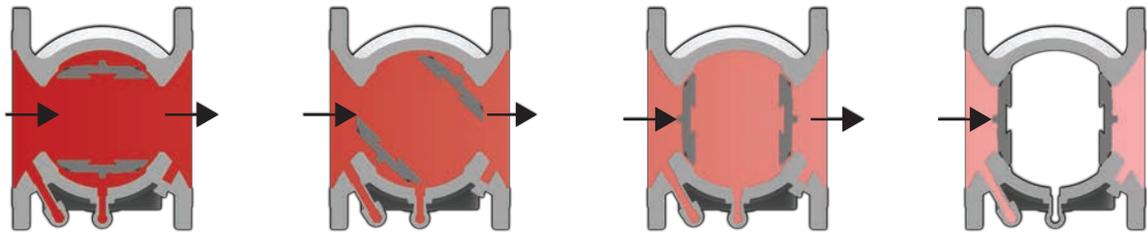
Made from high strength materials and machined to close tolerances, precision ground, and hardened for years of trouble free operation.

13. Indicator Flag:

Position indicator assembly includes a SST shaft and nylon 66 flag.

HOW THE DAN-EX DUAL EXPANDING PLUG VALVE WORKS

TOP VIEW



OPEN



ROTATING



EXPANDING



CLOSED

Open View

In the fully open position, the tapered plug is lifted all the way up. The slips are held to the plug via dovetails. Slips are fully retracted away from the valve body. In addition, the slips are protected from the flow.

Closing/Rotating View

Turning the handwheel clockwise begins to rotate the plug/slip assembly 90 degrees. During this rotation, slips maintain clearance from the body, therefore eliminating scoring/rubbing against the body during the full 90 degree rotation. During valve operation, the plug/slip assembly is held securely on centerline of the body by the use of large diameter upper and lower plug trunnions along with bushings installed in the bonnet and lower plate.

Expanding View

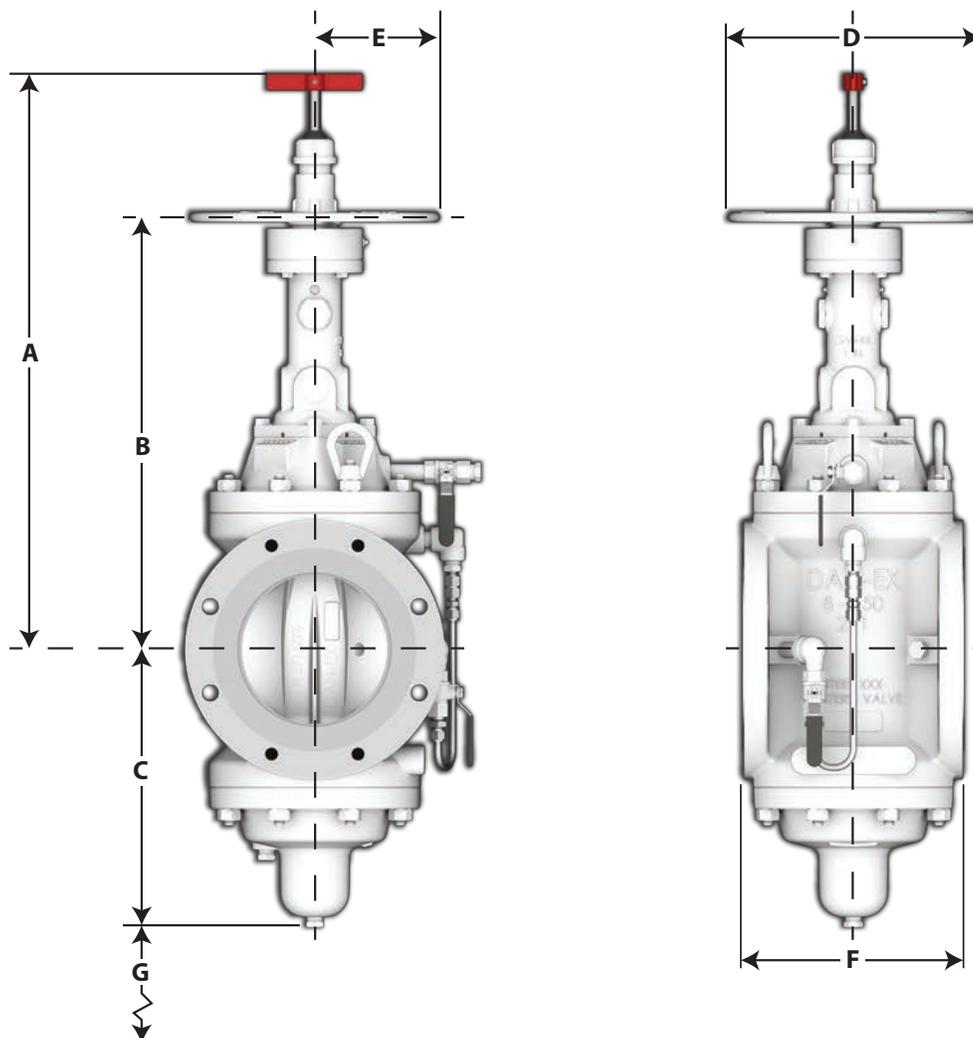
The plug/slip assembly has rotated 90 degrees and as the taper plug begins to move downward, an expanding/wedging action begins to force the slips against the body seating area.

Fully Closed View

When the valve is fully closed and the slips are fully seated, the slip seal compresses into "as molded grooves" to provide a 100% verifiable Double Block and Bleed shutoff as well as secondary metal to metal firesafe seal for both upstream and downstream closure. The valve is bidirectional and does not rely on springs or flow for shutoff.

DIMENSIONAL DATA

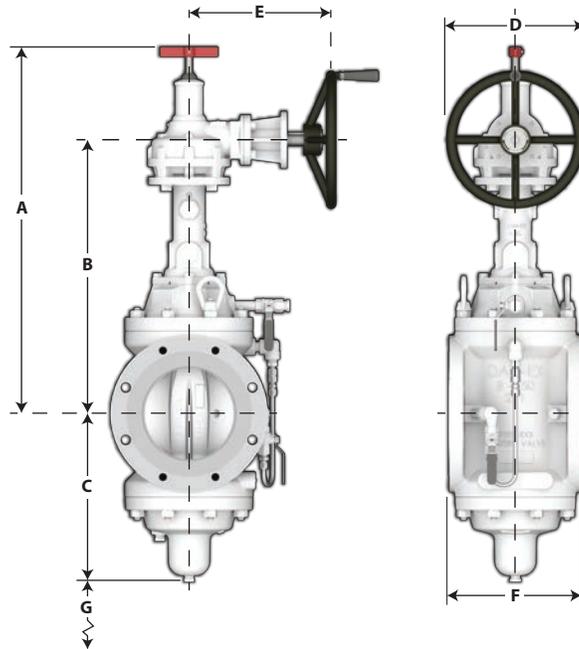
HANDWHEEL OPERATED - REDUCED PORT



Dimensions In.		Figure	Operator	Maximum Overall Height From Centerline	Centerline of Valve to Centerline of Hand-wheel	Centerline of Valve to Lowest Point	Hand-wheel Diameter	Centerline of Valve to Outside of Hand-wheel	Face to Face	Minimum Clearance to Remove Slip From Bottom	Approximate Weight
Class	Size			A	B	C	D	E	F	G	Lbs.
ASME 150	2	271A	5KL	17 7/8	10 17/32	3 1/4	10	5	7	N/A	58
	3	271	10KL	27	17 23/32	8 1/16	13	6 1/2	8	4 3/4	151
	4	271	10KL	27	17 23/32	8 1/16	13	6 1/2	9	4 3/4	154
	6	271A	10KL	29 7/16	20 5/32	10 1/8	13	6 1/2	10 1/2	7 1/4	323
	8	271A	10KL	31 25/32	22 1/2	14 15/32	13	6 1/2	11 1/2	11 1/2	389
ASME 300	2	273	5KL	17 7/8	10 17/32	6 7/32	10	5	8 1/2	3	68
	3	273	10KL	27	17 23/32	8	13	6 1/2	11 1/8	4 3/4	98
	4	273	10KL	27	17 23/32	8	13	6 1/2	12	4 3/4	192
ASME 600	2	275	5KL	17 7/8	10 17/32	6 3/16	13	6 1/2	11 1/2	3	89
	3	275	10KL	27 7/16	18 7/32	8 5/16	13	6 1/2	14	4 3/4	231
	4	275	10KL	27 7/16	18 7/32	8 5/16	13	6 1/2	17	4 3/4	279

DIMENSIONAL DATA

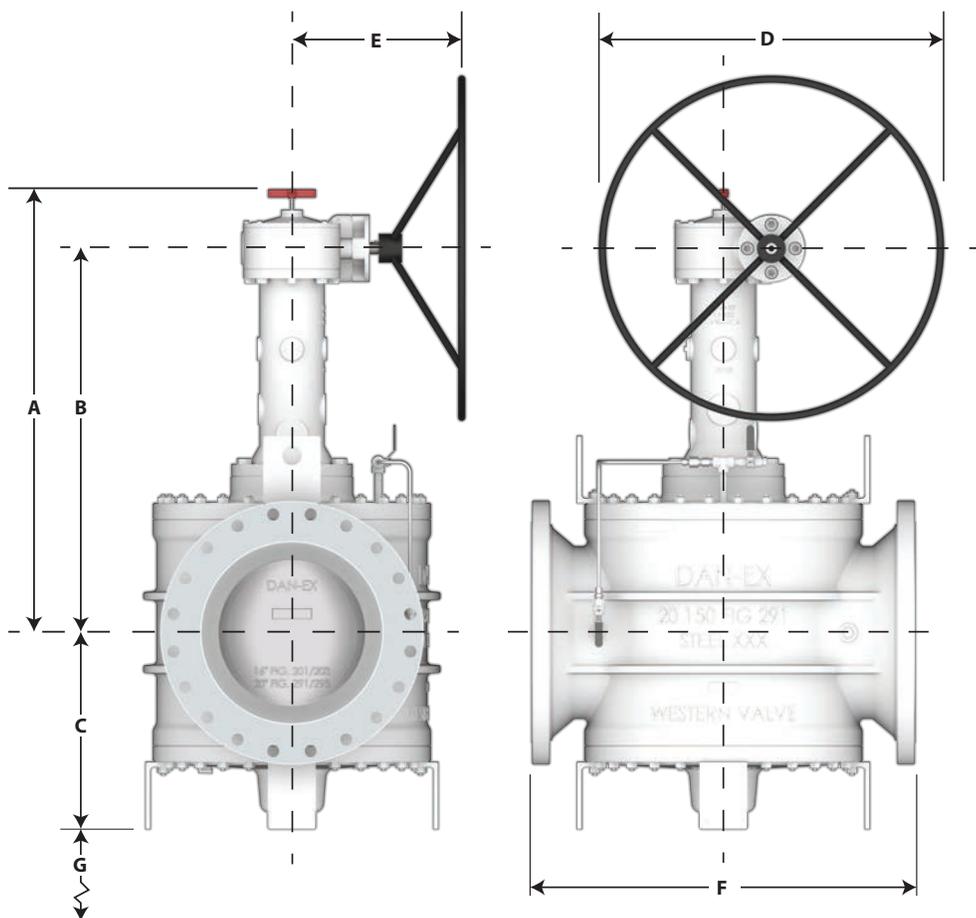
GEAR OPERATED - REDUCED PORT



Dimensions In. Class	Size	Figure	Operator	Maximum Overall Height From Centerline	Centerline of Valve to Centerline of Hand-wheel	Centerline of Valve to Lowest Point	Hand-wheel Diameter	Centerline of Valve to Centerline of Hand-wheel	Face to Face	Minimum Clearance to Remove Slip From Bottom	Approximate Weight Lbs.
				A	B	C	D	E	F	G	
ASME 150	3	271	10KL	28 1/2	18 11/16	8 1/16	12	12 3/16	8	4 3/4	206
	4	271	10KL	28 1/2	18 11/16	8 1/16	12	12 3/16	9	4 3/4	219
	6	271A	10KL	30 15/16	21 1/8	10 1/8	12	12 3/16	10 1/2	7 1/4	382
	8	271A	10KL	33 9/32	23 15/32	14 15/32	12	12 3/16	11 1/2	11 1/2	451
	10	271	50KL2	42 9/16	32 1/32	16 11/16	18	14 29/32	13	16 1/4	728
	12	271	50KL2	43 3/8	32 27/32	17 1/2	24	15 21/32	14	17 3/4	890
	14	271	50KL2	43 3/8	32 27/32	17 1/2	24	15 21/32	15	17 3/4	964
	16	271	50KL2	47	36 5/32	22 3/8	24	15 21/32	16	23 1/4	1431
	18	271	50KL2	47	36 5/32	22 3/8	24	15 21/32	17	22 3/4	1570
20	271	50KL2	46	35 9/32	23 1/8	32	16 9/32	21 1/2	25 1/4	1875	
24	271	100KS2	50 7/16	42 1/16	21 3/8	30	16 11/16	36	29	3747	
ASME 300	3	273	10KL	28 1/2	18 11/16	8	12	12 3/16	11 1/8	4 3/4	222
	4	273	10KL	28 1/2	18 11/16	8	12	12 3/16	12	4 3/4	245
	6	273	50KL2	40 29/32	30 11/32	14 15/32	18	14 29/32	15 7/8	11 1/2	604
	8	273	50KL2	40 29/32	30 11/32	14 15/32	18	14 29/32	16 1/2	11 1/2	659
	10	273	50KL2	42 9/16	32 1/32	16 11/16	24	15 21/32	18	16 1/4	950
	12	273	50KL2	43 3/8	32 27/32	17 1/2	32	16 9/32	19 3/4	17 3/4	1127
	14	273	50KL2	43 3/8	32 27/32	17 1/2	32	16 9/32	30	17 3/4	1366
	16	273	100KS2	48 1/2	39 3/4	22 3/8	30	16 11/16	33	24	2220
	18	273	100KS2	48 1/2	39 3/4	22 3/8	30	16 11/16	36	24	2470
ASME 600	3	275	10KL	28 15/16	19 3/16	8 5/16	12	12 3/16	14	4 3/4	296
	4	275	10KL	28 15/16	19 3/16	8 5/16	12	12 3/16	17	4 3/4	344
	6	275	50KL2	39 1/16	28 1/2	13 1/2	24	15 21/32	22	7 1/2	828
	8	275	50KL2	40 27/32	30 9/32	15 1/4	24	15 21/32	26	11 1/2	988
ASME 900	4	276	10KL	28 15/16	19 3/16	8 5/16	18	12 15/16	18	4 3/4	377
	6	276	50KL2	39 1/16	28 1/2	13 1/2	32	16 9/32	24	7 1/2	909
	8	276	50KL2	40 27/32	30 9/32	15 1/4	32	16 9/32	29	11 1/2	1125

DIMENSIONAL DATA

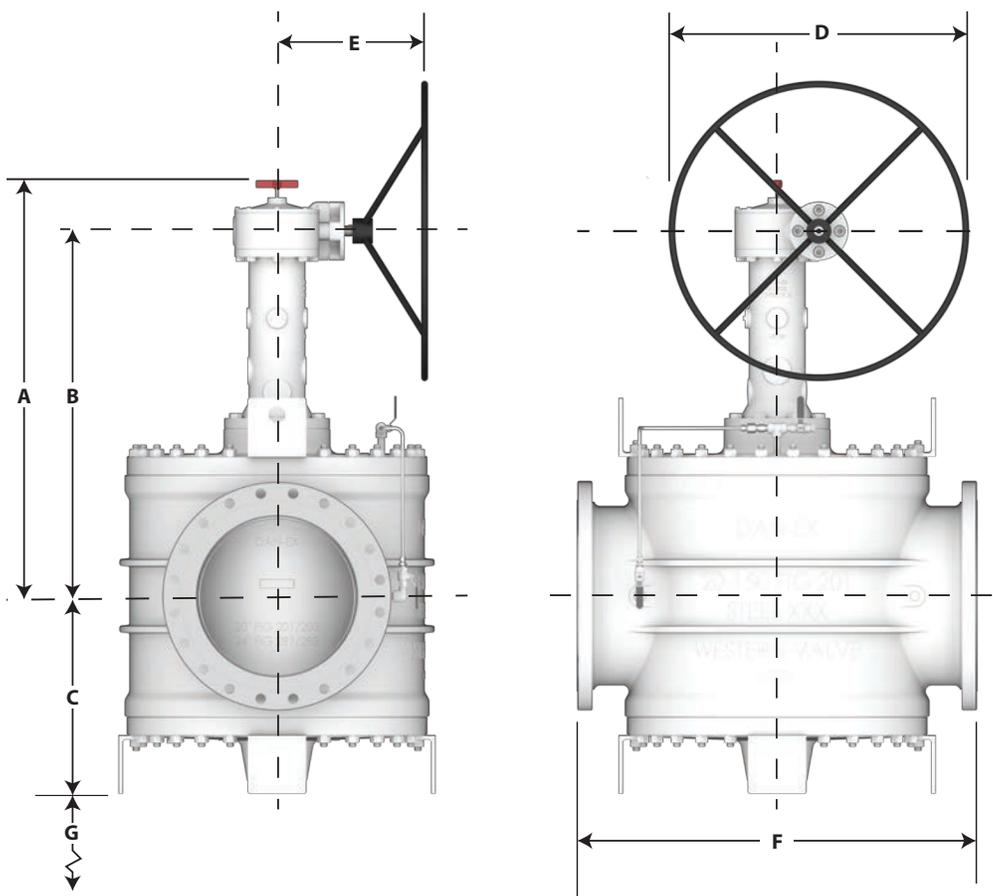
GEAR OPERATED - REDUCED ROUND PORT



Dimensions In.	Class	Size	Figure	Operator	Centerline of Valve to Centerline of Hand- wheel			Hand- wheel Diameter	Centerline of Valve to Centerline of Hand- wheel		Face to Face	Minimum Clearance to Remove Slip From Bottom	Approximate Weight Lbs.
					A	B	C		E	F			
ASME 150		20	291	100KS2	48 1/2	40 1/16	20 1/2	36	17 23/32	40	18 1/2	3537	
		24	291	100KS2	52 5/16	43 13/16	23 3/4	36	17 23/32	52	22 3/4	5889	
ASME 600		12	295	100KS2	46 7/8	38 3/8	18 5/8	30	16 11/16	33	11 1/4	2745	
		16	295	250K	59 1/16	48	19 7/8	36	24 13/32	39	15 1/2	4449	

DIMENSIONAL DATA

GEAR OPERATED - FULL PORT PIGGABLE



Dimensions In.		Figure	Operator	Maximum Overall Height From Centerline		Centerline of Valve to Centerline of Hand-wheel	Centerline of Valve to Lowest Point	Hand-wheel Diameter	Centerline of Valve to Centerline of Hand-wheel		Face to Face	Minimum Clearance to Remove Slip From Bottom	Approximate Weight
Class	Size			A	B	C	D	E	F	G	Lbs.		
ASME 150	16	201	100KS2	48 1/2	40 1/16	20 1/2	36	17 23/32	35	18 1/2	3222		
	20	201	100KS2	52 5/16	43 13/16	23 3/4	36	17 23/32	48	22 3/4	5777		
ASME 600	10	205	100KS2	46 7/8	38 3/8	18 5/8	36	17 23/32	31	11 1/4	2435		
	12	205	250K	59 1/8	48	19 7/8	36	24 13/32	33	15 1/2	3995		

DAN-EX STANDARD MATERIALS OF CONSTRUCTION

	WCC SERVICE TEMPERATURE -20F to +300F (-29C to +149C)	LCC SERVICE TEMPERATURE -50F to +300F (-46C to +149C)
Body:	ASTM A-216 WCC Chrome Plated Seat Area	ASTM A-352 LCC Chrome Plated Seat Area
Bonnet:	ASTM A-216 WCC/ ASTM A-36 Plate	ASTM A-352 LCC/ ASTM A-516 GR 70
Lower Plate:	ASTM A-216 WCC/ ASTM A-36 Plate	ASTM A-352 LCC/ ASTM A-516 GR 70
Plug:	ASTM A-216 WCC Electroless Nickel Plated	ASTM A-352 LCC Electroless Nickel Plated
Slip/Seal:	ASTM A536-84 GR. 80-55-06/Viton®	ASTM A536-84 GR. 80-55-06/Low Temp Nitrile
Trunnion Bushings:	ASTM A436 Type 1 NI-Resist	ASTM A436 Type 1 NI-Resist
O-Rings	Viton®	Low Temp Nitrile
Packing Gland:	ASTM A-582 Stainless Steel/ ASTM A-487 CA6NM	ASTM A-582 Stainless Steel/ ASTM A-487 CA6NM
Stem Packing:	Grafoil Rings	Grafoil Rings
Studs:	ASTM 193 B.7	ASTM 193 L.7
Nuts:	ASTM 194 2H	ASTM 194 GR.7
Bleed System:	Differential Thermal Relief/Manual body Bleed	SST Differential Thermal Relief/Manual body Bleed
Gaskets:	Grafoil	Grafoil

TRIM SELECTION

Fluoro Elastomers Slip Seal Materials		
VT	Viton® 90 Durometer	Standard High Differential Pressure
LT VT	Low Temp Viton® 90 Durometer	Low Temp Viton®
VGF	Viton® GF	Viton® with Enhanced Chemical resistance
VTF	Fiber Reinforced Viton®	Optional High Differential Pressure
VTE	Viton® Extreme 90 Durometer	Viton® with Enhanced Chemical resistance
Nitrile Elastomers Slip Seal Materials		
LT NBR	Low Temp Nitrile	Low Temp Nitrile
STS	Modified Nitrile	Reformulated Gasoline Seal Material
Specialty Slip Seal Materials		
EPDM	Ethylene Propylene	Ammonia but not Hydrocarbon

BODY BLEED & THERMAL RELIEF VALVE OPTIONS



DTR

Differential Thermal Relief (DTR)

Solution to dangerous pressure build up due to thermal expansion in liquid service.

The DAN-EX Dual Expanding Plug Valve is designed to provide zero leakage. Therefore, in the closed position, the center cavity of the valve is subject to extreme pressures caused by solar or ambient temperature fluctuations. In a liquid application, it is critical to protect the DAN-EX valve from this overpressure buildup prior to opening the valve. The Differential Thermal Relief system (DTR) accomplishes this task and is operational when the valve is in the closed position only.

The standard relief is set to check at 25 PSI differential and will automatically relieve the body cavity pressure back to the upstream throat of the valve. The isolation valve located in the upstream throat is to be left in the open position for the system to function. This valve is closed only when the check valve needs to be replaced. Other check pressures are available upon request.

In addition, a manual body bleed valve is provided to check the seal integrity of the DAN-EX valve when closed. The manual body bleed valve must be closed prior to opening the DAN-EX valve.

This system is to be considered standard in all applications both in manual and automated valves.



DTR w/Gauge

Differential Thermal Relief (DTR) with Gauge

Solution to seal verification without emission exposure to the atmosphere in a liquid service.

This system functions as a standard DTR system with the addition of a gauge installed prior to the manual body bleed valve. In a liquid service, the gauge will indicate a drop in pressure due to slip expansion when closed which will prove seal integrity. Seal verification is achieved without bleeding media to the atmosphere or the need to discharge product into a sump system.

BODY BLEED & THERMAL RELIEF VALVE OPTIONS



LR/DTR

Line Relieving Differential Thermal Relief (LR/DTR)

Solution to piping over pressurization in a liquid service.

This system performs the same function as the DTR system as well as protecting the piping system. When the DAN-EX valve is closed, piping is subject to thermal pressure buildup. The check valve located at the downstream port will relieve to the upstream port once there is a differential of 25 PSI. Extra isolation valves are included, to remain open, in the event a portion of the system requires replacement.

While this system is available and functional, Western Valve strongly recommends traditional thermal protection to relieve pipeline pressures around valves whenever possible.



ABBV

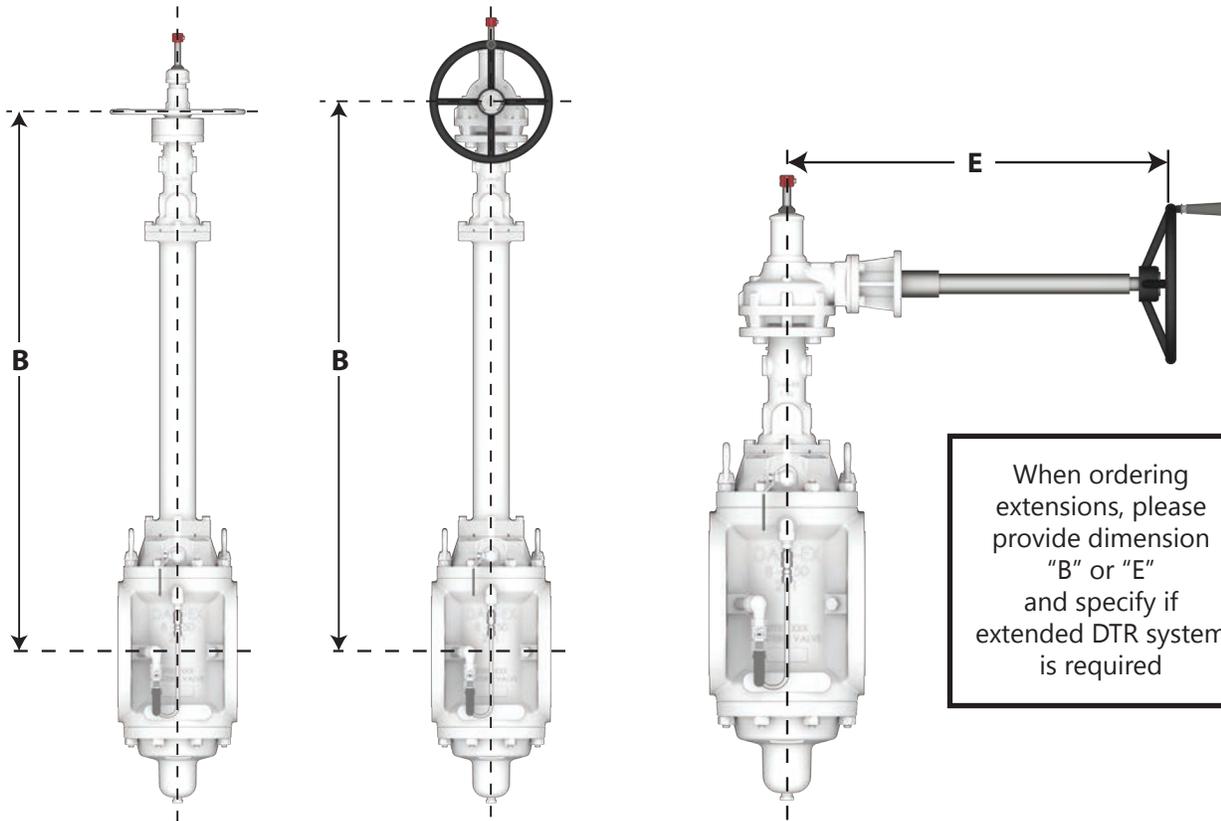
Automatic Body Bleed Valve (ABBV)

Solution to automatic verification of seal integrity in a liquid service.

This system automatically provides a seal integrity check when the DAN-EX valve is closed. In addition, thermal pressure buildups in the cavity are relieved.

A plunger actuated check valve is opened by the cam as the DAN-EX valve is closed. When the DAN-EX valve is opened, the ABBV is automatically closed. Typical application includes installation of a sight glass between the discharge piping and sump. *Note: discharge piping and sight glass is provided by others.*

EXTENSIONS



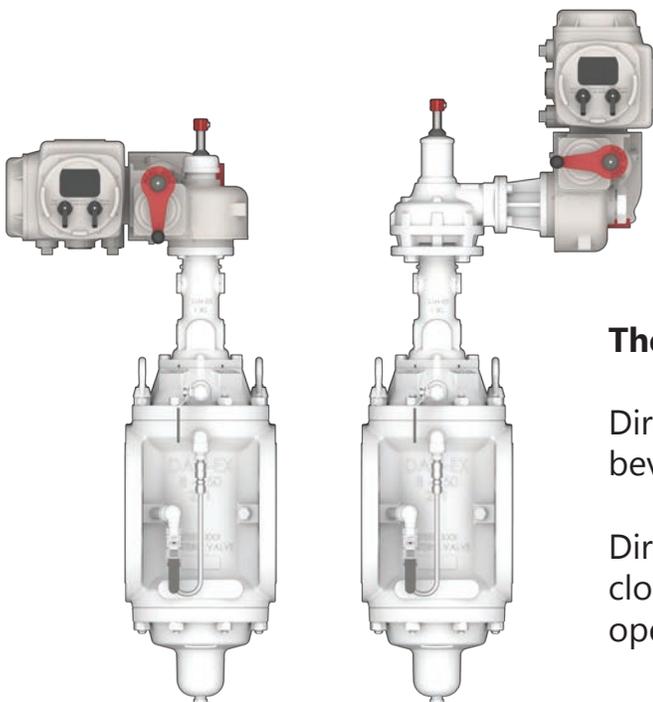
When ordering extensions, please provide dimension "B" or "E" and specify if extended DTR system is required

Handwheel Operated Extension Type "B"

Gear Operated Extension Type "B"

Gear Operated Extension Type "E"

ACTUATION



Direct Mounted

Side Mounted

The DAN-EX valve provides two mounting options:

Direct mounted to operator or side mounted through bevel gear for the majority of electric motor operators.

Direct mounted actuation allows you to have faster closing speeds with lower RPM electric motor operators.

LIMIT SWITCHES



Limit Switches provide open/closed valve position indication.

- Weatherproof and Explosion proof
- Single Pole Double Throw (SPDT)
- Double Pole Double Throw (DPDT)

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